

	TECHNICAL TERMS AND CONDITIONS	Technical Terms and Conditions 050/2012
	FOR THICK WALL SEAMLESS STEEL TUBES OF BEARING STEEL FOR THE STANDARD AND NEW FORCE BEARINGS	May 1, 2012

1 INTRODUCTORY PROVISIONS

- 1.1 These technical terms and conditions (hereinafter referred to as the "TTC") specify technical and other requirements concerning the ordering, production, inspection, delivery and acceptance of thick wall seamless steel tubes for manufacturing bearing rings according to the Framework Contract.
The tubes delivered to the Buyer shall be cut into pieces as per the specifications in the purchase order.
- 1.2 These TTC shall become valid upon approval by the Seller and the Buyer.
- 1.3 These TTC form an integral part of purchase contracts concluded between and by the Seller and the Buyer.
- 1.4 These TTC may be cancelled when the Framework Contract is cancelled or the parties to the contract agree to do so.
- 1.5 These TTC may be made available to the public and/or a third party subject to the prior consent from the Seller and the Buyer.
- 1.6 The Seller shall allow the Buyer to perform a customer audit at the Seller's when so requested by the Buyer.

2 GENERAL PROVISIONS

- 2.1 **Method of producing steel**
Steel is produced in oxygen furnaces or electric arc furnaces. All steel types undergo vacuum treatment outside the furnace. Molten steel is poured in the argon atmosphere into moulds or continuously cast into blocks in a continuous casting machine.
Other methods of production shall be agreed upon beforehand.
- 2.2 The thick wall seamless tubes (hereinafter referred to as the "tubes") are the subject matter of these TTC. The tubes are hot rolled on an Assel Mill.
- 2.3 **Placing orders for tubes**
The purchase order for tubes shall contain the following data:
- (a) designation and dimensions of tubes
 - (b) length (m) and weight (kg) of tubes
 - (c) date of delivery
 - (d) the valid framework (purchase) contract ref. number
 - (e) the ref. number of these valid TTC
 - (f) other additional requirements (sampling, quality certificate and the like).